Peel Wastewater Treatment Solutions

G.E. Booth Water Resource Recovery Facility Schedule C Class Environmental Assessment

The Region of Peel is situated on the Treaty Lands and Territory of the Mississaugas of the Credit First Nation as well as the traditional territory of the Anishinabeg, Huron-Wendat, and Haudenosaunee peoples.

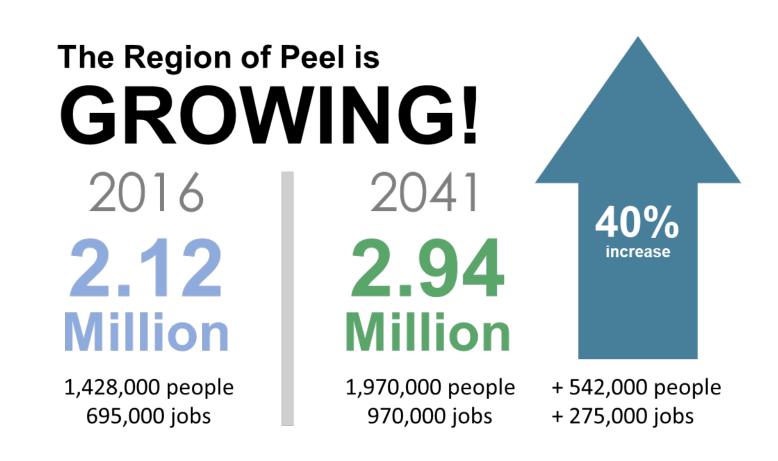
> **Virtual Public Information Event No. 4** On Display from Wednesday, March 15th, 2023

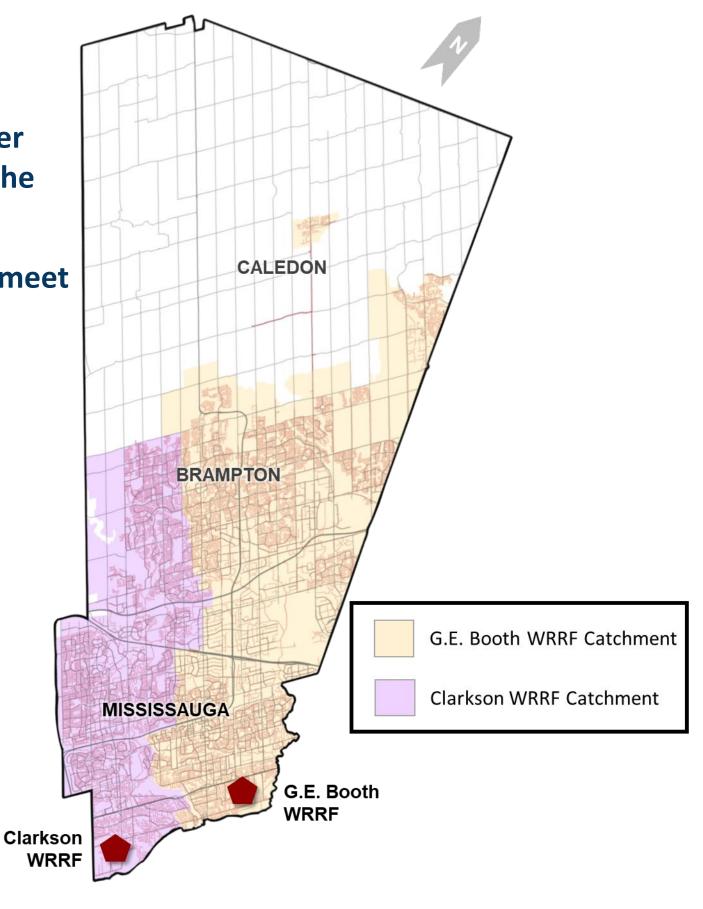




Background Information

- Wastewater from residential, commercial, institutional, and industrial users in the Region of Peel is collected through a network of sewers and pumping stations and treated at either the G.E. Booth Water Resource Recovery Facility (WRRF) or the **Clarkson WRRF.**
- As population grows in Peel, there is insufficient capacity to meet future wastewater treatment needs at the WRRFs.







Peel's Wastewater Treatment System



G.E. Booth WRRF (518 MLD)

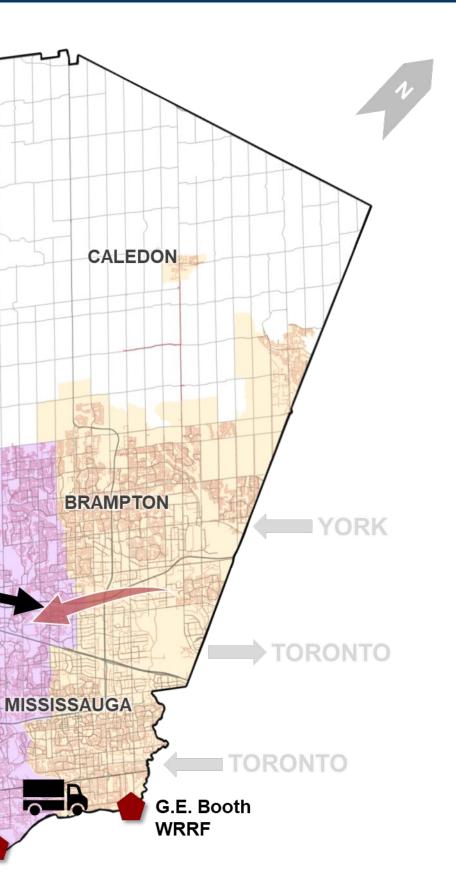


Clarkson WRRF (350 MLD)

The East-West Diversion is a deep gravity trunk sewer of 2400 mm diameter currently being constructed along Derry Road. It is expected to be completed and operational by 2027. It allows Peel to divert flows from the G.E. Booth WRRF catchment area where there are capacity limitations, to the Clarkson WRRF catchment area which currently has surplus capacity.

> Clarkson WRRF

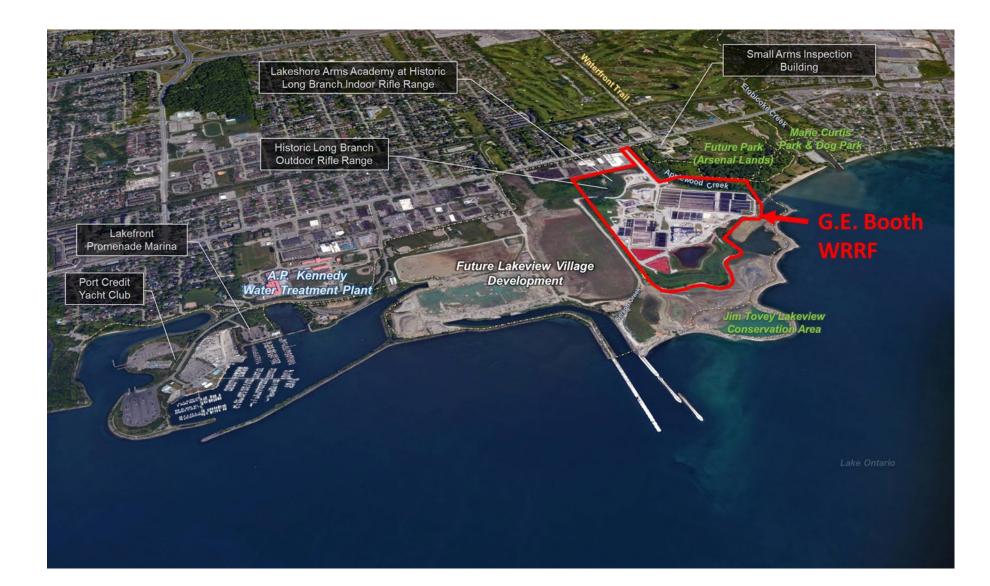




The Region is undertaking two Schedule C Class EAs to develop preferred solutions at the G.E Booth WRRF and the Clarkson WRRF that will:

- Meet future needs associated with population growth, new regulations, climate resiliency, energy efficiency, and wet weather flow management.
- Address community expectations regarding level of service, odour, air/noise, water quality, protection of the environment and aesthetics.
- Provide greater flexibility and reliability in wastewater and biosolids management.

This Public Information Centre focuses on the Schedule C Class EA for the G.E. Booth WRRF.





Goals & Objectives of the Class EAs

î	Long-Term Sustainability	 Region-wide wastewater and biosolids management with operative operations of the second sec
	Resiliency	 Manage wet weather flows Adapt to changing conditions Built-in redundancy in treatment processes
Ø,	Energy Efficiency and Reduce Greenhouse Gas (GHG) Emissions	 Support Peel's GHG Reduction Goals Energy Reduction and Reuse Opportunities
	Environmental Protection	 Mitigate risks to natural environments Meet air and effluent quality requirements
RÎ _A	Community Acceptability	 Manage odour and noise Limit truck traffic Visually appealing designs and landscaping
	Ease of Operations	Operator acceptabilityProven processes
	Fiscally Responsible	Balance life-cycle costs, while protecting the environment and





Class EA Process

PHASE 1	PHASE 2	PHASE 3	PHASE 4
Problem or Opportunity	Alternative Solutions	Alternative Design Concepts for Preferred Solution	Environmental Study Repo (ESR)
Identify Problem and Opportunity	Identify Alternative Solutions to Problem and Opportunity	Identify Alternative Design Concepts (technologies, construction methods, site layouts)	Complete Environmental Stu Report (ESR)
Notice of Commencement (July 16, 2020)	Public Information Event No. 1. RE: Problem / Opportunity Statement and Alternative Solutions	Detail Inventory Natural, Social, Economic Environment	Environmental Study Repor (ESR) Placed on Public Recor
	Inventory Natural, Social, Economic Environment	Identify Impact of Alternative Designs on Environment, and Mitigating Measures	Notice of Completion to Revi Agencies and Public
	Identify Impact of Alternative Solutions on the Environment, and Mitigating Measures	Evaluate Alternative Designs: Identify Recommended Design Concepts	Opportunity to Request Minis Within 30 Days of Notification consider a Section 16 Orde
	Evaluate Alternative Solutions: Identify Recommended Solutions	Public Information Event No. 3. RE: Preliminary Preferred Design Concept for Clarkson WRRF (May 11, 2022)	
IASES 1 & 2 MPLETED	Public Information Event No. 2. RE: Preliminary Preferred Solution	Public Information Event No. 4. RE: Preliminary Preferred Design Concept for G.E. Booth WRRF	۲
<u>ONCURRENTLY</u> FOR .E. BOOTH WRRF ND CLARKSON WRRF	Select Preferred Solution	We are here! Select and Finalize Preferred Design Concept	5



	PHASE 5
port	Implementation
tudy	Complete Contract Drawings and Tender Documents
ort ord	Proceed to Construction and Operation
view	Monitor for Environmental Provisions and Commitments
nister on to ler	
	PHASES 3, 4, & 5
	COMPLETED
	SEPARATELY FOR G.E.
	BOOTH WRRF AND CLARKSON WRRF

PIC No.4 Objectives

Objective: Review Phase 2 solutions and provide an overview of Phase 3 of the Class EA for the G.E. Booth WRRF



Present recommendations and preliminary preferred design concepts for key study components.



Provide clarity on the Municipal Class Environmental Assessment process and results.



Identify next steps and study commitments.



Receive feedback on the preliminary preferred design concepts.

This is the fourth and final PIC for the G.E. Booth WRRF and Clarkson WRRF studies. PIC #1 (October 2020) and PIC #2 (April 2021) were conducted for Phases 1 & 2, respectively, for both plants. PIC #3 (May 2022) was conducted to outline the Phase 3 recommendations for the Clarkson WRRF.

Phase 3 Key Questions

- What technologies should we use to treat our • wastewater (liquid and solids components)?
- •
- be provided?
- look?
- \bullet



Where should our treated biosolids go and be used? Do we require additional outfall capacity? How will it

How should the wastewater plant site be laid out and

How do we mitigate environmental and social impacts?

Phase 2: Existing Conditions

Wastewater Treatment

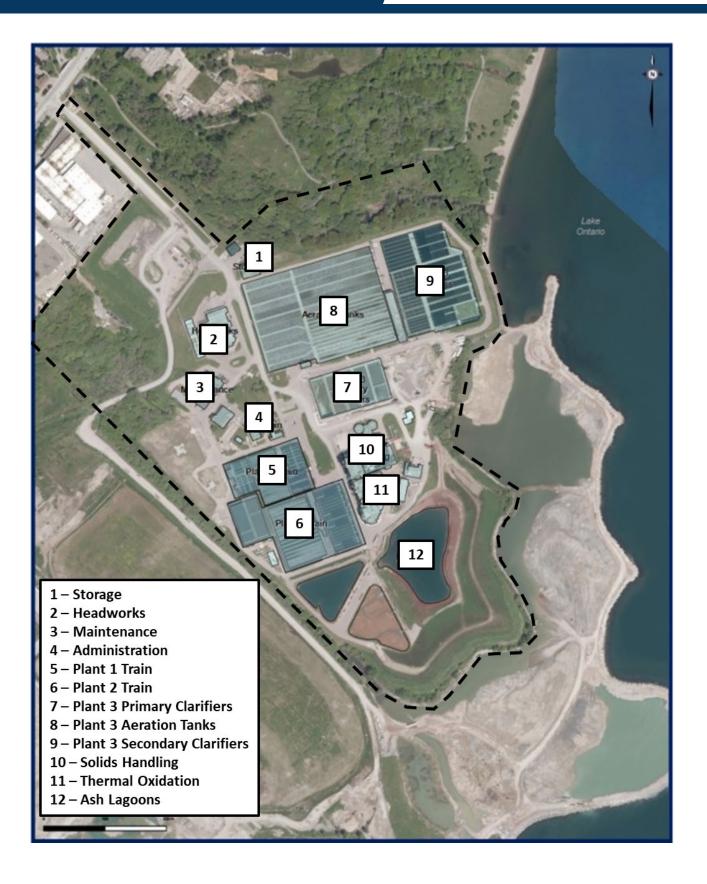
- Plant treats flows using conventional activated sludge (CAS) process with an average rated flow capacity of 518 Megalitres per day (MLD).
- Processes include screening, grit removal, primary clarification, aeration, secondary clarification, and chlorine disinfection and dechlorination prior to discharge to Lake Ontario through the plant's outfall.
- Ongoing upgrades include the replacement of Plant 1, upgrades to
 Plant 3 primary clarifiers, and incinerator refurbishment.

Outfall

 Existing outfall is 3.65 metres in diameter and 1,435 metres in length and conveys effluent from Plants 1, 2, & 3 into Lake Ontario.

Biosolids Management

- Primary and waste activated sludge (WAS) is dewatered and incinerated in four fluidized bed incinerators.
- Digested sludge from the Clarkson WRRF is currently trucked to the
 G.E. Booth WRRF for incineration.
- Ash slurry from the incinerators is pumped to ash lagoons for settling and storage.





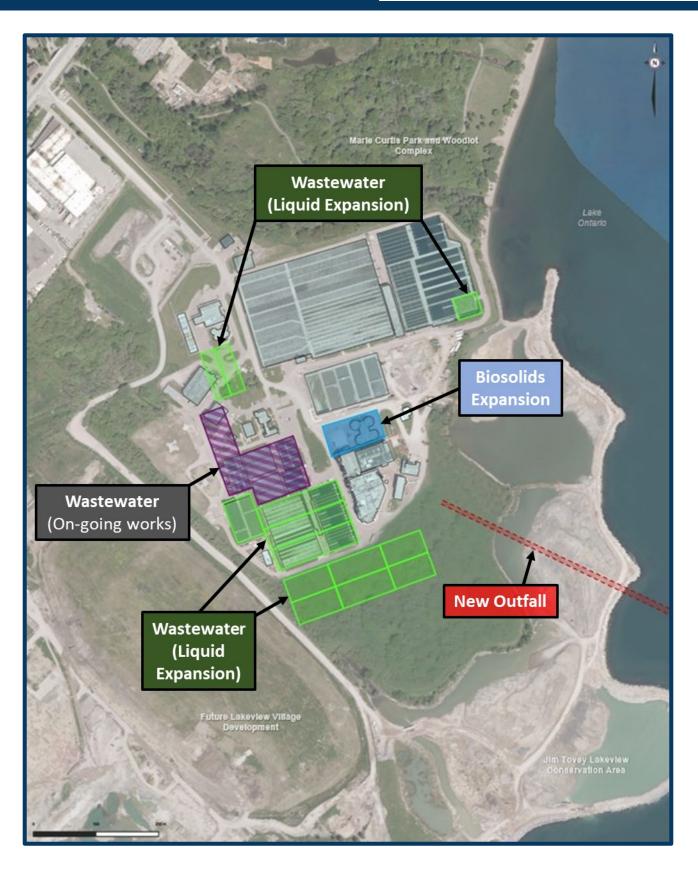
Phase 2: Recommended Solutions

Recommended Strategy to Treat Wastewater

- $\,\circ\,$ Divert flows through the East-West Diversion Trunk Sewer
- $\,\circ\,$ Expand the G.E. Booth WRRF from 518 MLD to 550 MLD
- $\,\circ\,$ New Outfall at the G.E. Booth WRRF
- $\,\circ\,$ Expand the Clarkson WRRF from 350 MLD to 500 MLD

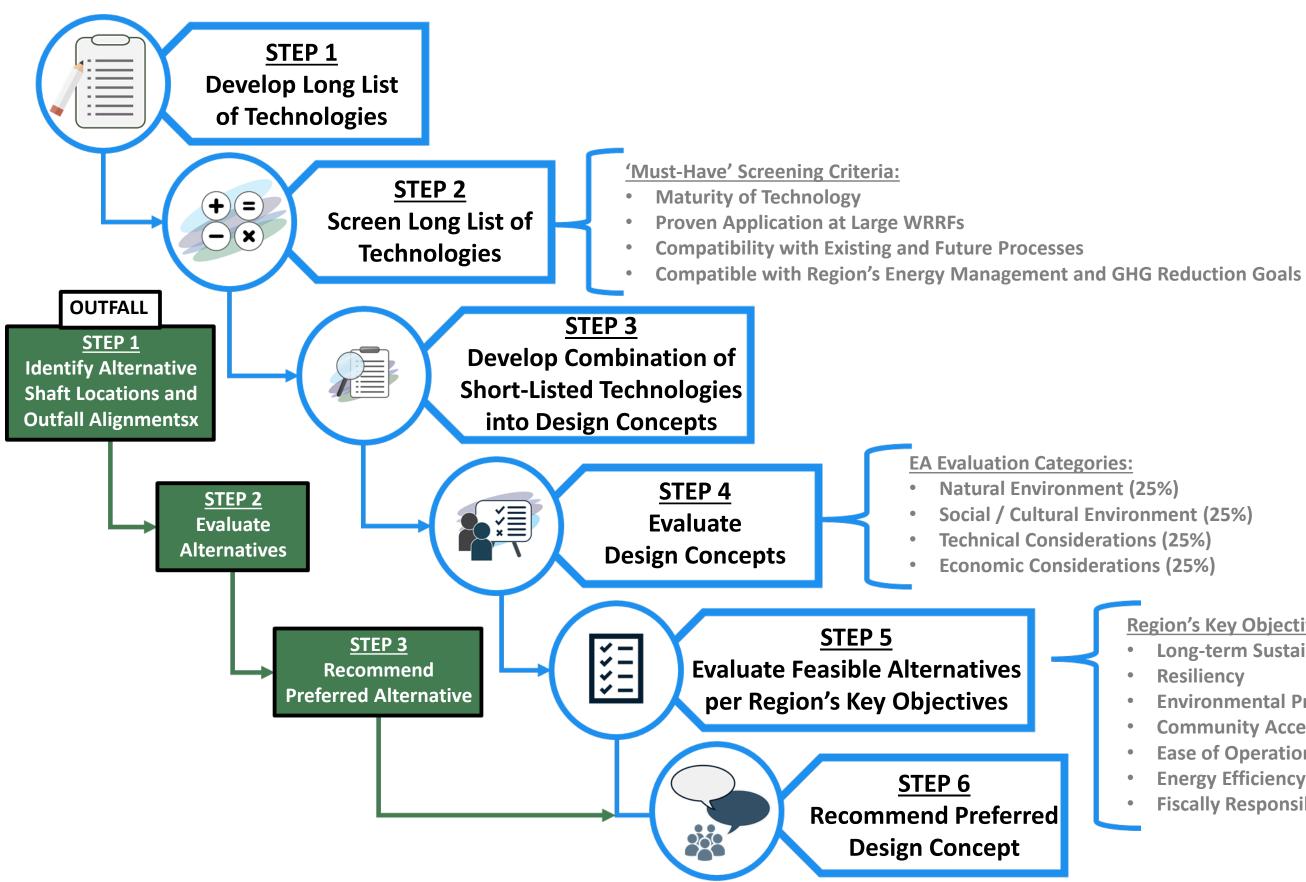
Recommended Strategy to Manage Biosolids

- Provide biosolids treatment at the Clarkson WRRF and market product for beneficial land use. This will result in phasing out the trucking of sludge from the Clarkson WRRF to the G.E. Booth WRRF.
- Assess alternatives for treatment and management of solids at the G.E. Booth WRRF, taking into consideration the incinerators' remaining service life and the investment Peel has made in the technology.





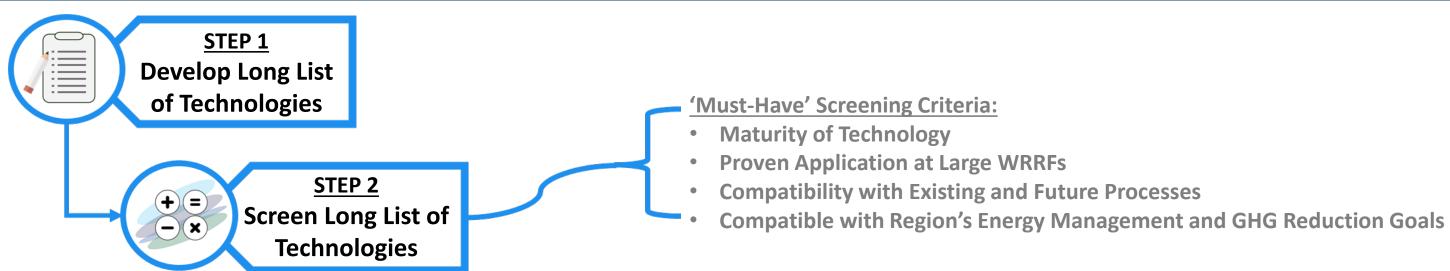
Phase 3: Evaluation Approach





Region's Key Objectives: Long-term Sustainability Resiliency **Environmental Protection Community Acceptability Ease of Operations Energy Efficiency Fiscally Responsible**

Wastewater Treatment – Long List Alternatives & Screening

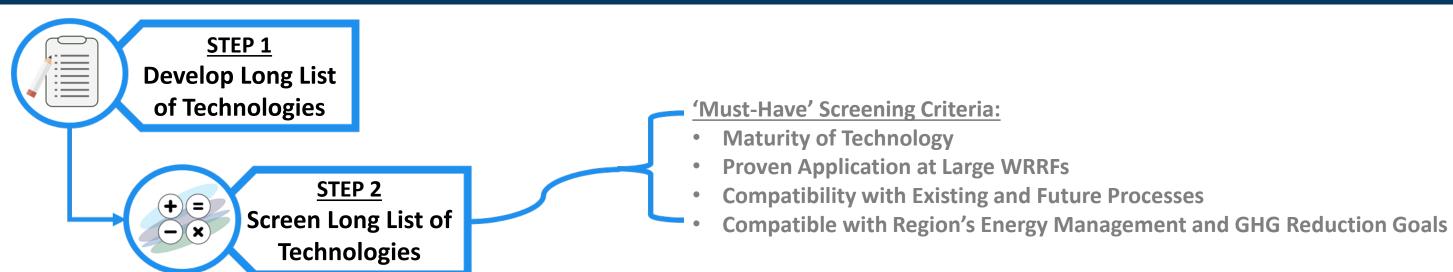


No.	Technology Alternative	Maturity of Technology	Proven Application at Large WRRFs	Compatibility with Existing and Future Processes	Compatible with Region's Energy Management and GHG Reduction Goals	SHORT-LISTED FOR EVALUATION
1	Conventional Activated Sludge (CAS)	Positive/No Impact	Positive/No Impact	Positive/No Impact	Moderate Impact	Yes
2	CAS with Chemically Enhanced Primary Treatment (CEPT)	Positive/No Impact	Positive/No Impact	Positive/No Impact	Positive/No Impact	Yes
3	CAS with Wet Weather Flow (WWF) Treatment	Positive/No Impact	Moderate Impact	Positive/No Impact	Moderate Impact	Yes
4	Ballasted Activated Sludge (BAS)	Moderate Impact	High Impact	Positive/No Impact	Moderate Impact	No
5	Biological Nutrient Removal (BNR)	Moderate Impact	Moderate Impact	High Impact	Positive/No Impact	No
6	Membrane Bioreactor	Positive/No Impact	Moderate Impact	Positive/No Impact	High Impact	No
7	Membrane Aerated Biofilm Reactor	Moderate Impact	High Impact	Positive/No Impact	Positive/No Impact	No
8	Integrated Fixed-Film Activated Sludge / Moving Bed Bioreactor	Moderate Impact	High Impact	High Impact	High Impact	No
9	Sequencing Batch Reactor	Positive/No Impact	Moderate Impact	High Impact	High Impact	No
10	Aerobic Granular Sludge	Moderate Impact	Moderate Impact	High Impact	Moderate Impact	No
11	Biological Aerated Filter	Positive/No Impact	Positive/No Impact	High Impact	High Impact	No





Wastewater Disinfection – Long List Alternatives & Screening



No.	Technology Alternative	Maturity of Technology	Proven Application at Large WRRFs	Compatibility with Existing and Future Processes	Compatible with Region's Energy Management and GHG Reduction Goals	SHORT-LISTED FOR EVALUATION
1	Chlorination/ dechlorination	Positive/No Impact	Positive/No Impact	Positive/No Impact	Moderate Impact	Yes
2	UV Disinfection	Positive/No Impact	Positive/No Impact	Moderate Impact	Moderate Impact	Yes
3	Ozonation	Positive/No Impact	Moderate Impact	Moderate Impact	High Impact	No
4	Peracetic Acid	Moderate Impact	Moderate Impact	High Impact	Moderate Impact	No





Description of Alternative Wastewater Design Concepts

<u>STEP 3</u>
Develop Combination of
Short-Listed Technologies
into Design Concepts

Wastewater Treatment

Alternative	Description
Conventional Activated	This alternative involves expanding the G.E. Booth WRRF with new CAS process the existing facility and would follow the same energy philosophy. There are
Sludge (CAS) Process	the existing facility and would follow the same operating philosophy. There are of tankage in the future to accommodate other newer technologies to optimize ae
CAS Process with	This alternative involves expanding the G.E. Booth WRRF with new CAS process
Chemically Enhanced	addition of metal salts and polymer upstream of the primary clarifiers would aid
Primary Treatment	organic and solids load to the secondary treatment process. This would reduce t
(CEPT)	would reduce the energy consumption required for aeration.
CAS Process Optimized	This alternative involves implementing WWF management to reduce peak flows
with Wet Weather Flow	could involve either a parallel, high-rate treatment facility at the plant or implen
(WWF) Management	in the collection system. The G.E. Booth WRRF would be expanded with new CA
	would allow for the construction of smaller CAS tanks.

Wastewater Disinfection

Alternative	Description
Chlorination/ dechlorination	This technology involves expanding the disinfection facilities at the G.E. Booth W dechlorination. This might involve construction of a new chlorine contact tank or new outfall.
Ultraviolet (UV) Disinfection	This technology involves construction of a new UV disinfection facility including i systems and power equipment.



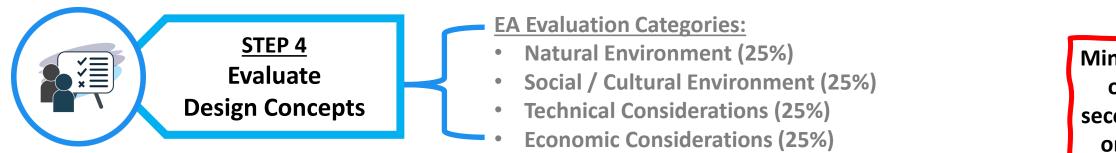
trains which are consistent with opportunities to retrofit CAS eration and energy efficiency. trains optimized with CEPT. The d with solids settling, reducing the the size of the aeration tanks and

vs to the G.E. Booth WRRF. This menting Real Time Control (RTC) AS process trains. This alternative

WRRF using chlorination and or integration with the proposed

g in-channel UV disinfection

Wastewater Treatment and Disinfection: Design Concept Evaluation



Wastewater Treatment Design Concepts

	Design Concepts	sign Concepts (25%) Env				Economic Considerations (25%)	Total Score (100%)
Conventional Activated Sludge (CAS) 17.1		17.1	17.0 18.4		15.8	68.4	
	hemically Enhanced ry Treatment (CEPT)	16.7	16.8	18.6	14.2	66.3	
CAS with	CAS with High- Rate Clarification	18.3	18.0	19.8	15.0	71.1	
WWF Treatment	CAS Optimized using Real Time Control (RTC)	18.3	18.0	19.8	17.5	73.6	

Wastewater Disinfection Design Concepts

Design Concepts	Natural Environment (25%)	Social – Cultural Environment (25%)	Technical Considerations (25%)	Economic Considerations (25%)	Total Score (100%)	
Chlorination / Dechlorination	17.9	20.7	20.9	15.8	75.3	
Ultraviolet (UV) Disinfection	18.3	21.4	20.5	16.7	76.9	

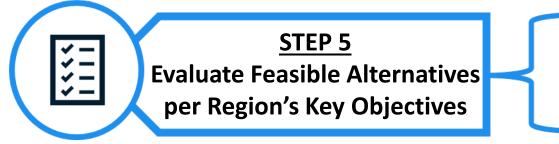
Minimal difference in the overall scoring of the design concepts, therefore a second evaluation was conducted based on the Key Objectives of the Region.

Region

of Peel

working with you

Wastewater Treatment and Disinfection: Evaluation of Feasible Design Concepts



Region's Key Objectives:

- Long-term Sustainability
- Resiliency
- Environmental Protection
- Community Acceptability

• Ease of Operations

- Energy Efficiency
- Fiscally Responsible

Wastewater Treatment Design Concepts

Design Concepts	Long-term Sustainability	Resiliency	Environmental Protection	Community Acceptability	Ease of Operations	Energy Efficiency	Fiscally Responsible	Preferred Alternative
Conventional Activated Sludge (CAS)	\checkmark							
CAS with Chemically Enhanced Primary Treatment (CEPT)	✓					~		
CAS with High-Rate Clarification	\checkmark	\checkmark	✓	\checkmark	\checkmark			
CAS Optimized using Real Time Control (RTC)		~	✓	✓	~		✓	\checkmark

Wastewater Disinfection Design Concepts

Design Concepts	Long-term Sustainability	Resiliency	Environmental Protection	Community Acceptability	Ease of Operations	Energy Efficiency	Fiscally Responsible	Preferred Alternative
Chlorination / Dechlorination		\checkmark			✓	\checkmark	✓	
Ultraviolet (UV) Disinfection	~	~	✓	~	✓		~	\checkmark



Outfall - Existing Conditions

An outfall conveys treated effluent from a WRRF and discharges it into a body of water. Components of the outfall system are:

On-shore shaft

- The outfall shaft is located on the east side of the plant.
- Effluent conduits convey flow from Plants 1, 2, & 3 to the effluent channels of the outfall shaft.

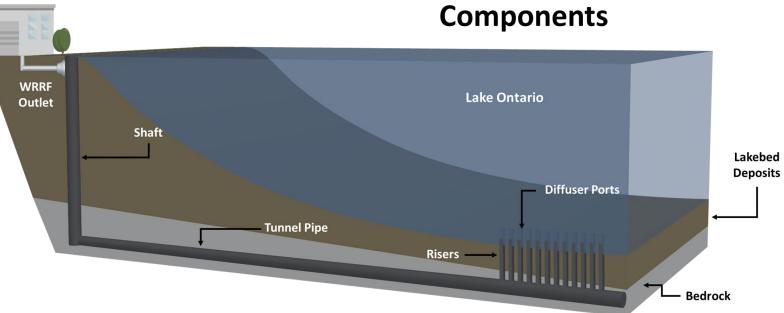
Off-shore tunneled pipe

The existing outfall pipe is 3.65 metres in diameter and 1,435-٠ metres in length.

Risers and diffusers

There are 35 diffusers in the last 212 metres of the outfall pipe.





A new outfall is required at the G.E. Booth WRRF for the following reasons:

- The rated peak flow capacity of outfall is 1,523 MLD, • however it can only convey 1,200 MLD before flooding the secondary clarifier weirs.
- The existing outfall and diffuser system does not extend far • enough into Lake Ontario to generate the dilutions required to meet Provincial Water Quality Objectives (PWQOs).
- There is insufficient peak flow capacity to meet future ٠ needs to the year 2041 and beyond.



Outfall

Outfall – Evaluation of Outfall Shaft Locations



Alternative Shaft Locations	Natural Environment (25%)	Social – Cultural Environment (25%)	Technical Considerations (25%)	Economic Considerations (25%)	Total Score (100%)
Alternative 1 (East of existing disinfection building)	17.5	18.3	18.3	15.0	69.1
Alternative 2 (Southeast of existing ash storage pond)	17.5	18.3	13.3	10.0	59.1
Alternative 3 (Adjacent to existing outfall shaft near Plant 3)	10.0	16.7	8.3	5.0	40.0



Evaluation of potential locations was based on:

Proximity to existing connections (effluent conduits) Ease of connection to District Energy Centre (DEC) The DEC will use treated effluent to heat and cool future buildings in the Lakeview Development Area

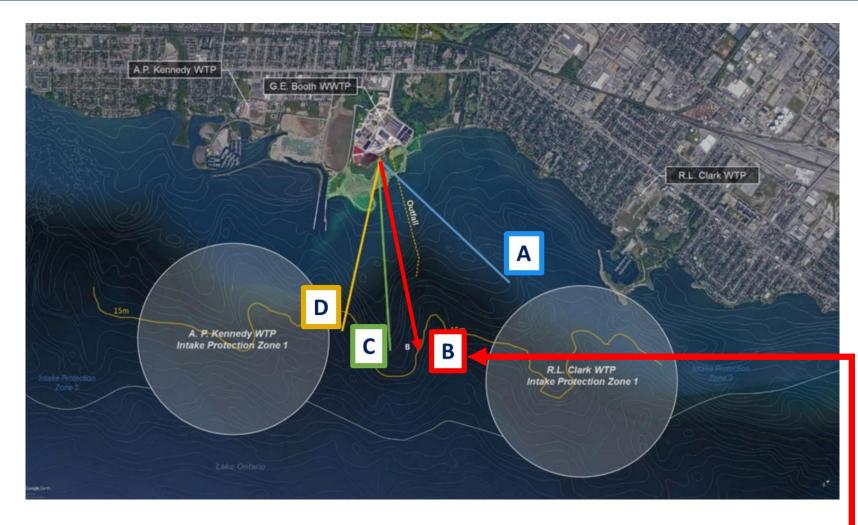
Avoiding the Jim Tovey Lakeview Conservation Area

Alternative 1 was determined to be the preferred

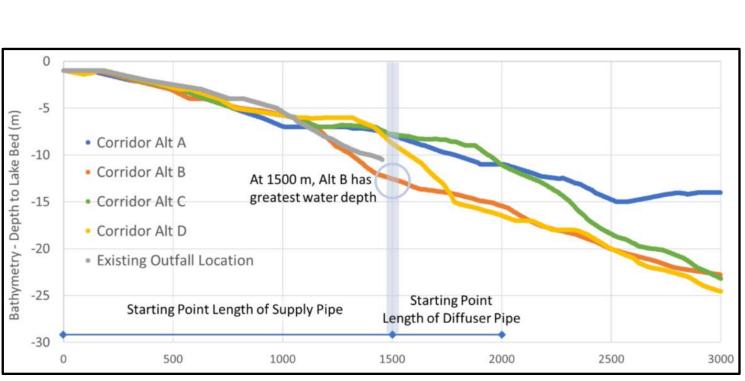
✓ Optimized construction sequencing with DEC

✓ Opportunities for capital cost savings and lowest

Outfall – Evaluation of Pipe Alignment Alternatives



Alternative Alignments	Natural Environment (25%)	Social – Cultural Environment (25%)	Technical Considerations (25%)	Economic Considerations (25%)	Total Score (100%)
Alignment A	20.0	14.2	12.5	12.5	59.2
Alignment B	20.0	18.3	18.3	15.0	71.6
Alignment C	20.0	18.3	16.7	12.5	67.5
Alignment D	20.0	15.0	18.3	12.5	65.8



Evaluation was based on:

- Lake bathymetry (topography) ٠
- ٠ Zones (IPZs), and shoreline users
- Diffuser effectiveness (currents) ٠
- Capital cost and schedule •

- Plant (WTP) and R.L. Clark WTP

Minimizing impacts to the natural environment, Intake Protection

Region

of Peel

working with you

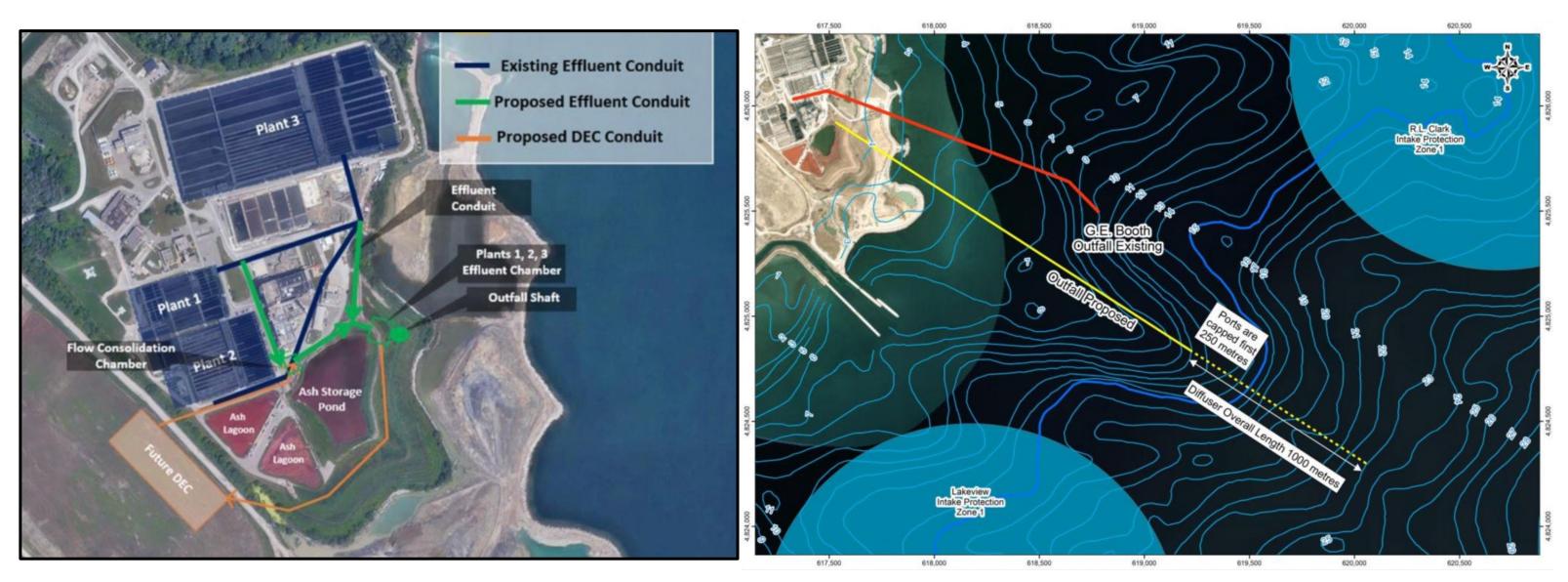
Alignment B was selected as the preferred alignment based on: ✓ Central location between IPZs for A.P. Kennedy Water Treatment

✓ Favourable current direction and bathymetry (greater water depth achieved closer to shore, thereby improving effluent mixing)

Outfall – Preferred Design Concept

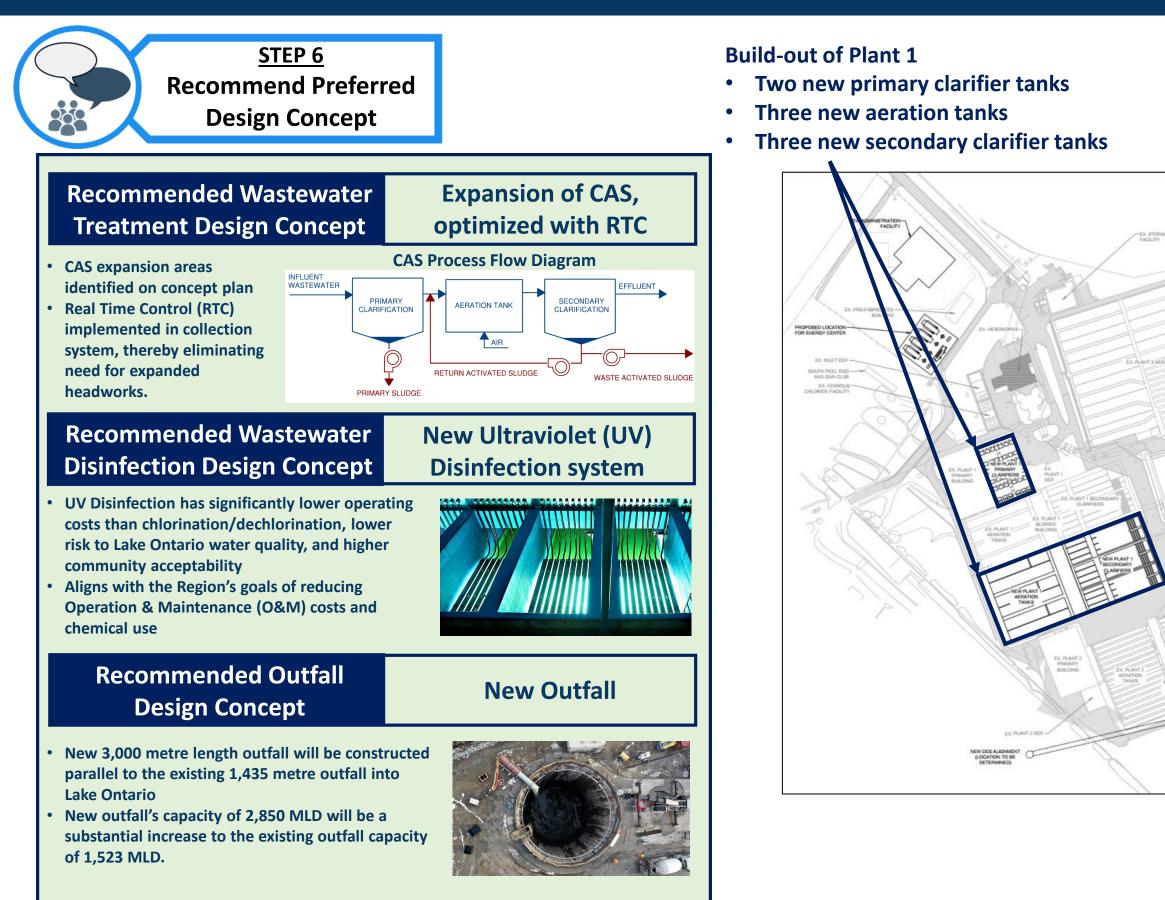
The Preferred Design Concept for the Outfall includes the following:

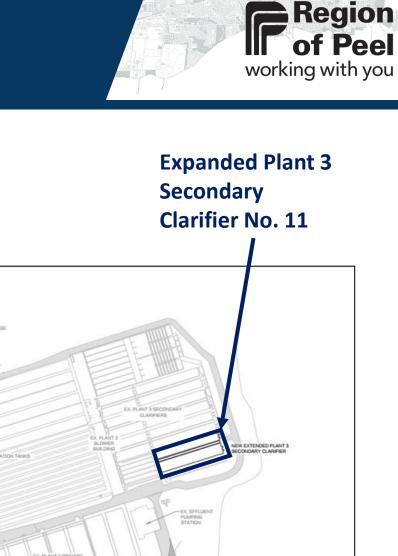
- Outfall shaft to be located on east side of property •
 - Optimal location for connection to Plants 1, 2, & 3
- Outfall pipe alignment to be generally parallel to existing outfall •
 - o 2,000 metre length supply pipe (without diffusers), 1,000 metre length diffuser pipe, 3,000 metres total length
 - Includes 67 staged 500mm diameter diffusers at 15 metre intervals
- Peak flow capacity of 2,850 MLD ٠
 - Sufficient capacity to service ultimate growth in G.E. Booth WRRF catchment area and potential flow increases from climate change
- Existing 1,435 metre length outfall to be maintained for redundancy purposes ۲

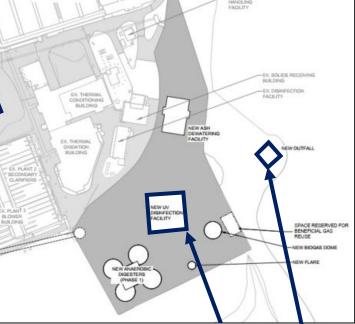




Wastewater Treatment, Disinfection, & Outfall: Preferred Design Concepts



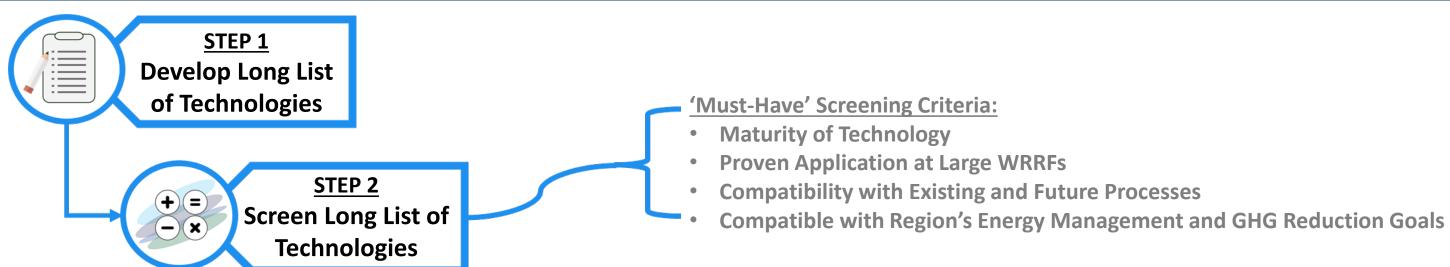




New UV Disinfection Facility

New Outfall

Biosolids Management – Long List Alternatives & Screening



No.	Technology Alternative	Maturity of Technology	Proven Application at Large WRRFs	Compatibility with Existing and Future Processes		
1	Anaerobic Digestion					
1a	Conventional Mesophilic Anaerobic Digestion	Mature Technology	Yes	Yes	Yes	Yes
1b	Temperature-Phased Anaerobic Digestion (TPAD)	Uncommon	Yes	Complex operation	Yes	No
1c	Acid/Gas Phased Anaerobic Digestion	Limited number of installations	Yes	Complex operation	Yes	No
2	Anaerobic Digestion + Hydrolysis Pretrea	tment				
2a	Thermal Hydrolysis Pre-treatment (THP)	Maturing technology becoming popular	Yes	Yes	Yes	Yes
2b	Thermo / Alkaline Hydrolysis Pre-treatment	Limited number of installations	Limited	Yes	Yes	No
3	3 Aerobic Digestion					
3a	Conventional Aerobic Digestion	Mature Technology	No	No	No	No
3b	Autothermal Thermophilic Aerobic Digestion (ATAD)	Maturing Technology Second Generation	No	No	No	No
4	Drying					
4a	Direct Thermal Dryer (Drum Dryer, Belt Dryer)	Mature Technology	Yes	Yes	Yes	Yes
4b	Indirect Thermal Dryer (Paddle Dryer, Disc Dryer)	Mature Technology	Limited	Yes	No	No
4c	Solar Dryer	Newer, successful technology becoming popular	Limited	Yes	No	No





Biosolids Management – Long List Alternatives & Screening

	STEP 1 Develop Long List of Technologies					
No.	Technology Alternative	Maturity of Technology	Proven Application at Large WRRFs	Compatibility with Existing and Future Processes	Compatibility with Region's Energy Management and GHG Reduction Goals	SHORT-LISTED FOR EVALUATION
5	Chemical Stabilization					
5a	Alkaline Stabilization	Mature Technology	Yes	No; insufficient space on-site	No	No
5b	Alkaline Stabilization with Supplemental Heat or Acid	Mature Technology	Yes	Yes; off-site only	Yes	Yes
5c	Alkaline Stabilization with Supplemental Heat and High- Speed Mixing	Maturing technology	Yes	Yes; off-site only	Yes	Yes
6	Composting					
6a	Composting (Open Technologies Aerated Static Pile and Windrow Composting)	Mature Technology	Yes	No	No	No
7	Thermal Conversion					
7a	Incineration	Mature Technology	Yes	Yes	Yes	Yes
7b	Gasification	No	No	Yes	No	No
7c	Pyrolysis	No	No	Yes	No	No
7d	Wet Oxidation	No	No	Yes	No	No
7e	Hydrothermal Liquification	No	No	Yes	No	No





Description of Alternative Biosolids Management Design Concepts

<u>STEP 3</u>
Develop Combination of
Short-Listed Technologies
into Design Concepts

Alternatives ¹	Description
Alternative 1: Optimize and Expand Incineration	 Increase the firm capacity of incineration from 210 dry ton per day to 280 dry ton per of Replace the existing four incinerators at the end of their service life.
Alternative 2: Optimize Incineration and Transport Additional Solids Off-site to the Clarkson WRRF for Management	 Optimize the existing incinerators to increase their operational capacity. Any excessive solids incineration capacity would be transported off-site as liquid sludge treatment and disposal. Replace the existing four incinerators at the end of their service life.
Alternative 3: Thermal Hydrolysis Process (THP) followed by Anaerobic Digestion prior to Incineration	 Construct a new THP and anaerobic digestion facility. Divert a portion of solids for thermal hydrolysis followed by anerobic digestion. The bid will be collected and used for the THP operation, along with power generation by a cor Replace the existing four incinerators at the end of their service life.
Alternative 4: Optimize Incineration and Third-Party Management of Additional Solids (e.g., using advanced alkaline stabilization)	 Optimize the existing incinerators to increase their operational capacity. Third-party biosolids management firms will be contracted to transport and manage th capacity. The third-party firms may apply additional treatment such an advanced alkali Replace the existing four incinerators at the end of their service life.
Alternative 5: Anaerobic Digestion, Dewatering, and Direct Thermal Drying	 Optimize and operate the existing incinerators to the end of their service life. Prior to 2041, decommission the existing incinerators and replace them with eight new thermal drying facility. The biogas generated during digestion would be collected and u generation by a CHP facility.
Alternative 6: Anaerobic Digestion Prior to Incineration	 Construct four anaerobic digesters to stabilize the solids and support the existing incine biogas generated during digestion would be collected and used for beneficial uses (pow Prior to 2041, re-assess biosolids management options and select an option that best r community (e.g., thermal drying, continued incineration, third-party management).

Note 1: All alternatives include decommissioning of the Ash Lagoons and Storage Pond and construction of an Ash Dewatering Facility.



r day by installing two new incinerators units.

ge to the Clarkson WRRF for further

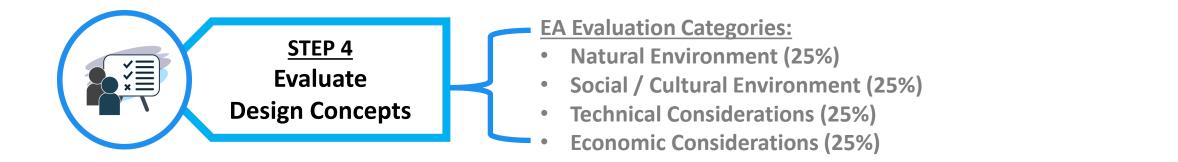
biogas generated during anaerobic digestion ombined heat and power (CHP) facility.

the solids exceeding the incineration system's aline stabilization.

ew digesters to stabilize the solids and a direct I used for dryer operation and power

inerator units to approximately 2041. The ower generator or other). t meets the goals of Peel and the surrounding

Biosolids Management - Design Concept Evaluation



Design Concepts	Natural Environment (25%)	Social - Cultural Environment (25%)	Technical Considerations (25%)	Economic Considerations (25%)	Total Score (100%)
Optimize and Expand Incineration	17.0	19.0	17.5	10.0	63.5
Optimize Incineration and Transport Additional Solids Off-site to the Clarkson WRRF for Management	16.5	17.3	17.3	15.0	66.1
Thermal Hydrolysis Process (THP) Followed by Anaerobic Digestion Prior to Incineration	18.0	19.0	17.5	10.8	65.3
Optimize Incineration and Third-Party Management of Additional Solids (e.g., using advanced alkaline stabilization)	16.5	17.3	17.3	15.0	66.1
Anaerobic Digestion, Dewatering, and Direct Thermal Drying	20.0	19.0	18.4	10.0	67.4
Anaerobic Digestion Prior to Incineration	18.5	19.5	19.3	12.5	69.8



Wastewater Treatment and Disinfection: Evaluation of Feasible Design Concepts

STEP 5 Evaluate Feasible Alternatives per Region's Key Objectives Region's Key Objectives: Long-term Sustainability Resiliency Environmental Protection Community Acceptability Ease of Operations Energy Efficiency Fiscally Responsible

Design Concepts	Long-term Sustainability	Resiliency	Environmental Protection	Community Acceptability	Ease of Operations	Energy Efficiency	Fiscally Responsible	Preferred Alternative
Optimize and Expand Incineration			✓		✓			
Optimize Incineration and Transport Additional Solids Off-site to the Clarkson WRRF for Management					✓			
Thermal Hydrolysis Process (THP) Followed by Anaerobic Digestion Prior to Incineration		✓	✓			✓		
Optimize Incineration and Third-Party Management of Additional Solids (e.g., using advanced alkaline stabilization)					✓			
Anaerobic Digestion, Dewatering, and Direct Thermal Drying	✓	✓	✓	\checkmark				
Anaerobic Digestion Prior to Incineration	✓	\checkmark	✓	\checkmark	✓	~	✓	✓



Biosolids Management – Preferred Design Concept

INCINERATION

ABILITY TO

BENEFICIALLY

JSE BIOSOLIDS

<u>STEP 6</u> Recommend Preferred Design Concept

Recommended Biosolids Management Design Concept

Anaerobic Digestion Prior to Incineration

ASH DEWATERING

AND

MANAGEMENT

Process Flow Diagram

RAW SOLIDS ANAEROBIC DIGESTION

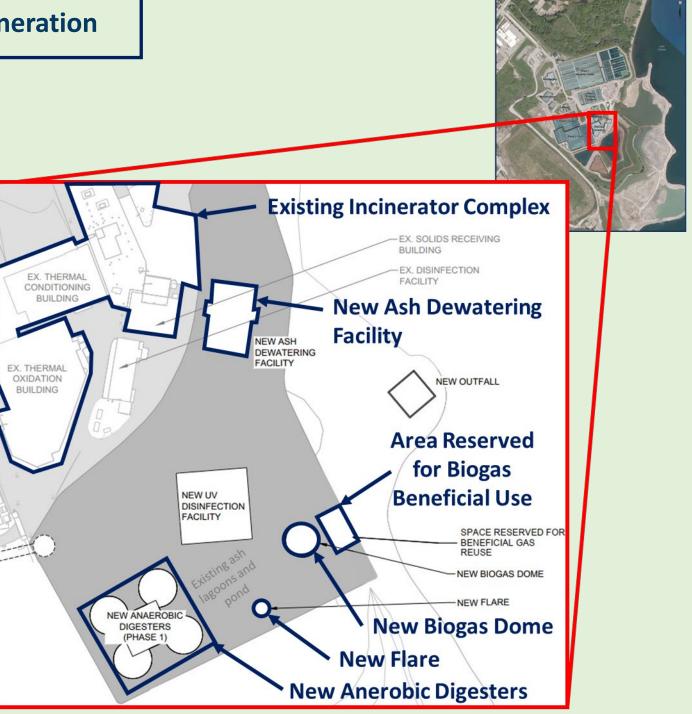
Due to continuous development of treatment technologies, biosolids management regulation changes, and the remaining service life of the existing thermal oxidation (incinerator) facility, it is recommended to:

- ✓ Continue with incineration to the end of the existing incinerators' service life
- Provide anaerobic digestion to reduce biosolids incineration requirements
- Re-assess biosolids management options in the future to select technology that best meets the needs of Peel and the surrounding community

This strategy best aligns with the Region's goals of increased energy recovery, improved resiliency, and increased construction flexibility.

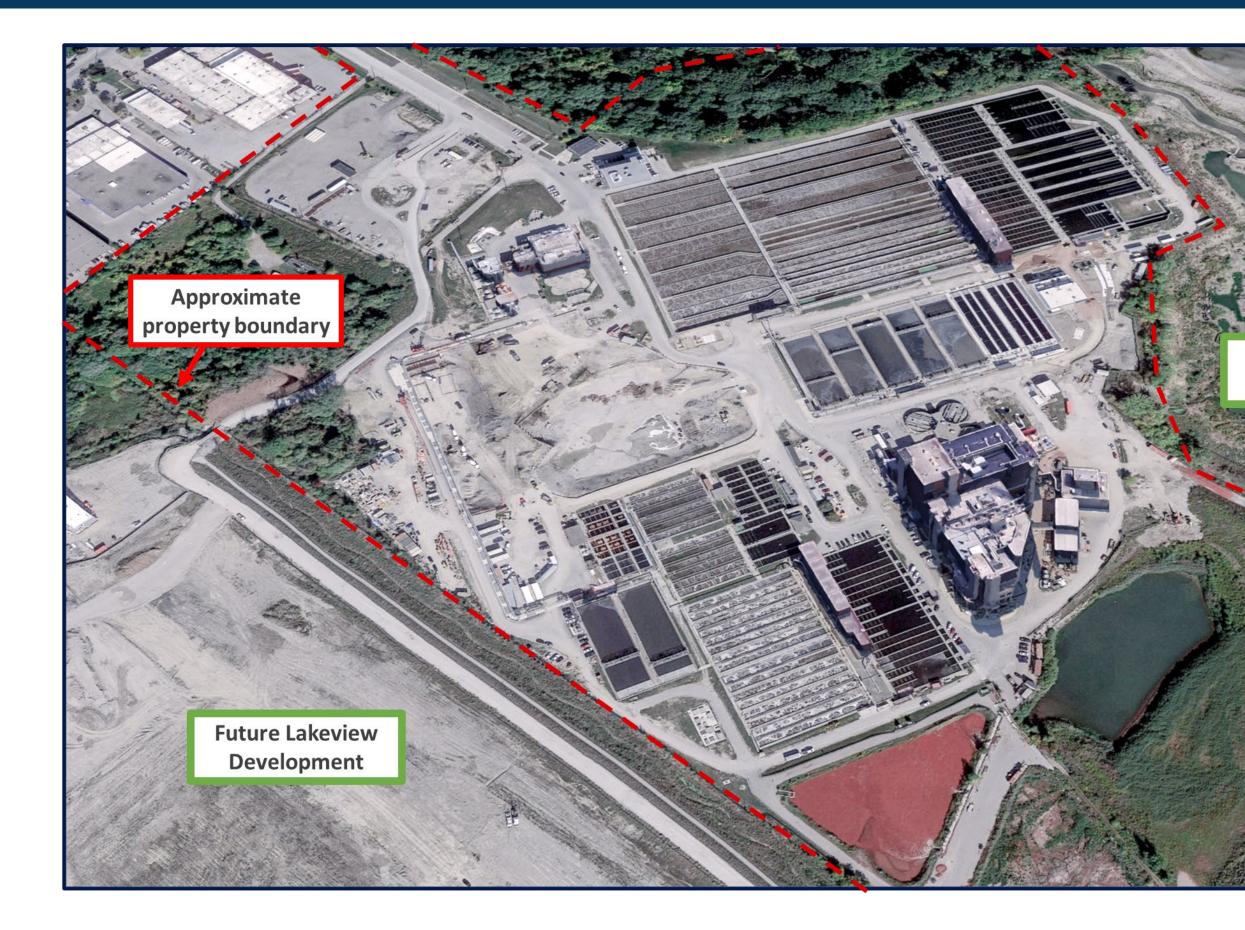
Conceptual Site Layout

- Existing ash lagoons and pond to be decommissioned; and space restored. Ash dewatering facility will be constructed to replace function.
- Four (4) new anaerobic digesters, new biogas dome, and new flare to be constructed in re-claimed pond area.
- Area allocated for beneficial use of biogas.





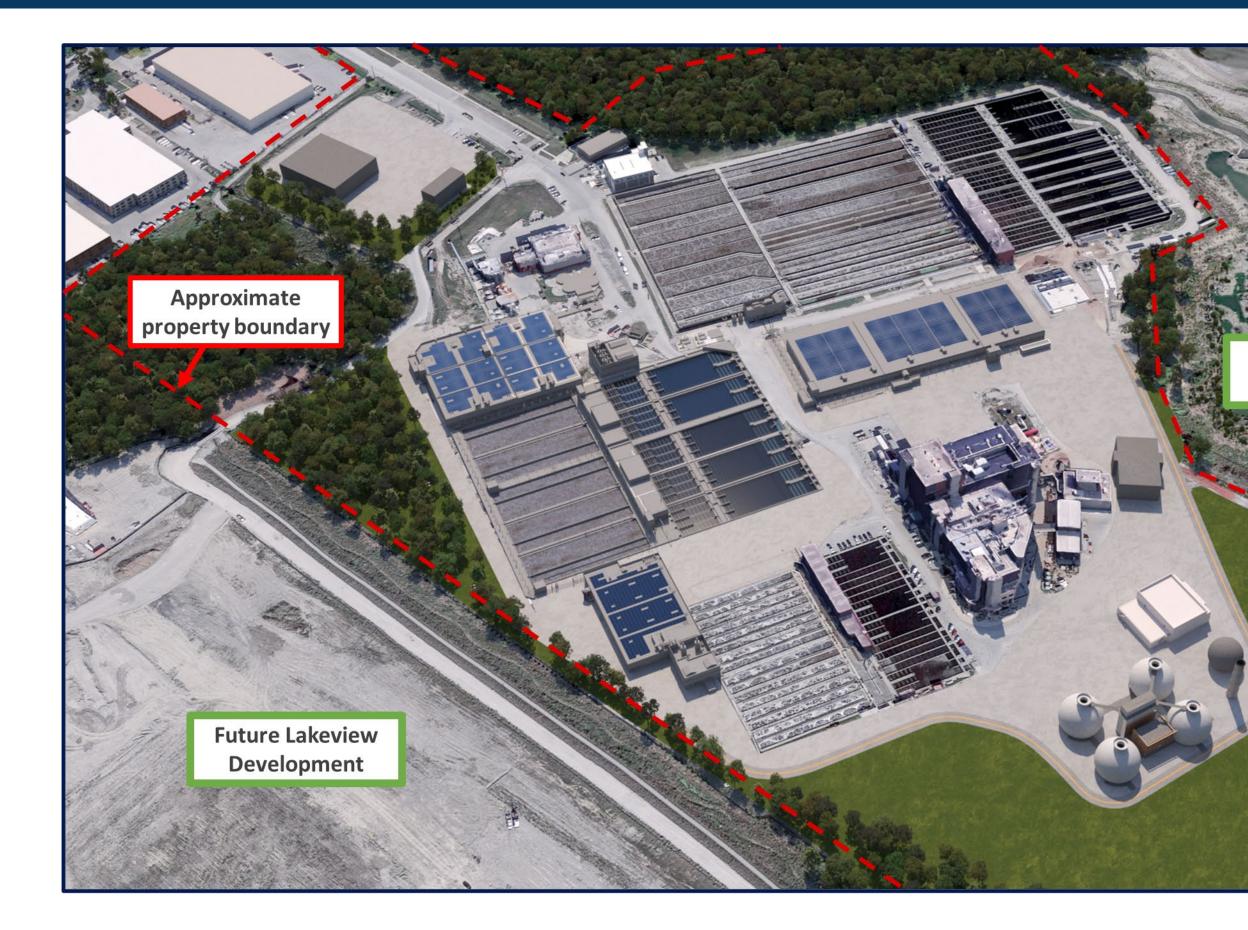
G.E. Booth WRRF: Current Site Layout





Future Jim Tovey Lakeview Conservation Area (JTLCA)

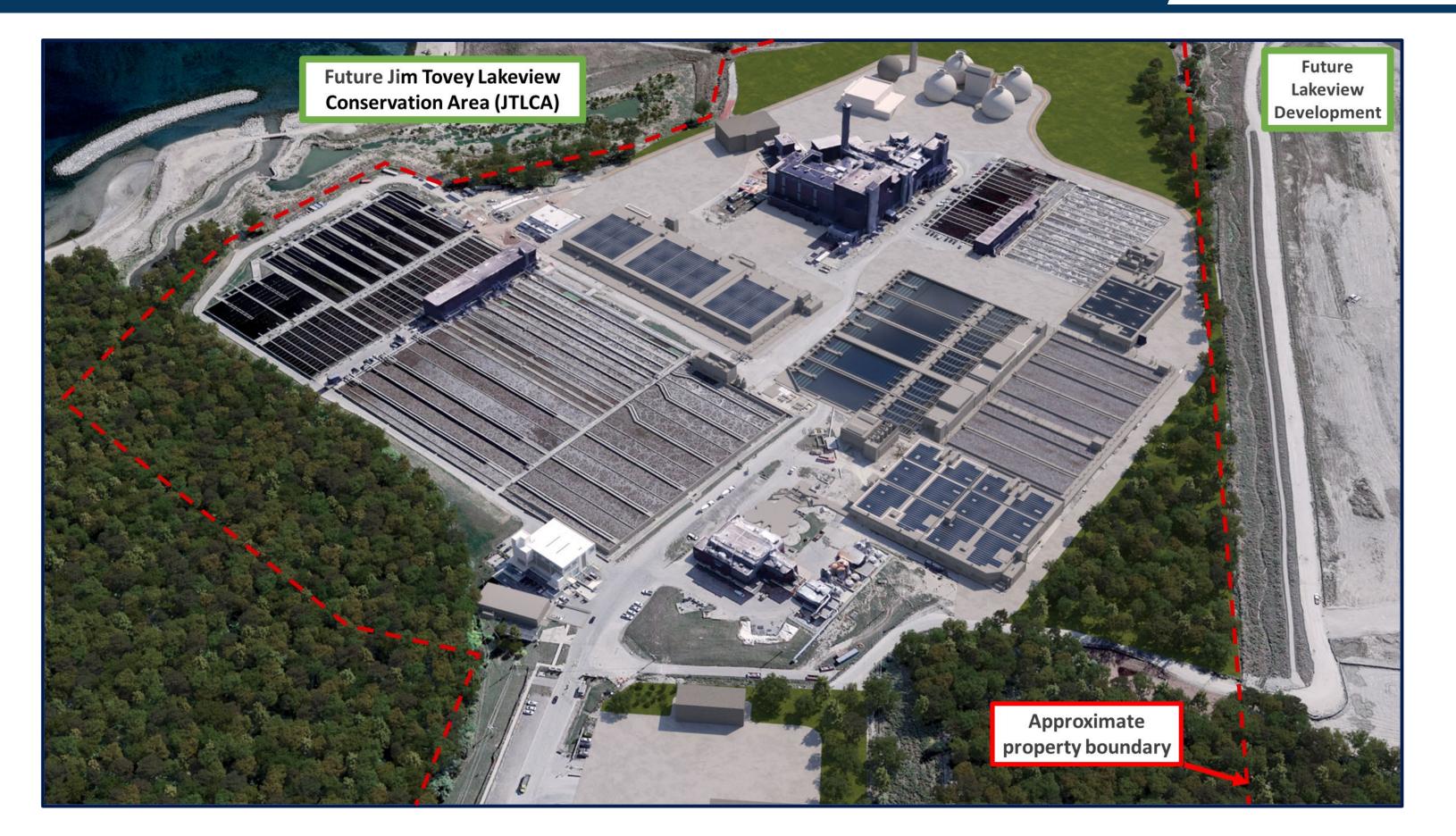
G.E. Booth WRRF: Overall Design Concept





Future Jim Tovey Lakeview Conservation Area (JTLCA)

G.E. Booth WRRF: Overall Design Concept





Impacts and Mitigation: Overview of Adjacent Land Uses





The G.E. Booth WRRF is located adjacent to several existing and future sensitive uses:

• Jim Tovey Lakeview Conservation Area (JTLCA)

recommendations that will mitigate impacts to

Impacts and Mitigation: Natural Environment



GE Booth Lakeview Wastewater Treatment Plan GM BluePlan siect Lands + 130 metres Reference Manual 2010 ed Fish Habitat Figure 5 Candidate SAR and SWH Habit vfirmed Significant Woodlan Confirmed and Candidate Region of Peel Official Plan 20 Natural Heritage Features

A review of background information was conducted to confirm the preliminary Ecological Land Classification (ELC) mapping within and adjacent to the G.E. Booth WRRF. Field investigations were completed to confirm the Candidate Natural Heritage Features.

The following provincially significant natural heritage features were identified on and abutting the site:

- Fish habitat
- Significant woodland
- Candidate Significant Wildlife Habitat (SWH), and;
- Candidate habitat for endangered and threatened species

The **Preferred Design Concept** was developed to avoid natural heritage features to the extent possible. However, there may be some isolated tree removals and encroachment on portions of the Candidate Significant Wildlife Habitat on the northwest side of the site.

The Region is working with the Conservation Authorities to develop appropriate measures to mitigate impacts to natural heritage features, which will include:

- Construction timing windows
- Stormwater management plans
- Restoration



Impacts and Mitigation: Social and Cultural

Potential Impact	Mitigation
Noise	Noise controls will be implemented through the conceptual design of the plant of impacts exceeding applicable guidelines.
Odour	 The Region has been proactively working with the City of Mississauga to develop management strategy at the G.E. Booth WRRF. The odour management strategy Replacing old Plant 1 and enclosing the new Plant 1 primary clarifiers with flat odour control facility. Covering the existing Plant 2 & Plant 3 primary clarifiers with flat covers, a bufacilities. Increasing the stack height of the odour control facility at the existing headwork Adding a polishing stage of odour control to the existing headworks odour co Continued odour modelling and community outreach.
Visual	 Decommissioning the lagoons. Constructing naturalized barriers between the plant and surrounding areas, in development area, the Jim Tovey Lakeview Conservation Area, and Marie Currounding Area, A
Archaeology	 Stage 1 Archaeological & Marine Archaeological Assessment identifies that the remaining potential for archaeological resources. If additional areas are disturbed, a Stage 2 Archaeological Assessment will be design.
Traffic	Due to the biosolids from the Clarkson WRRF not being trucked to G.E. Booth W reduction in truck traffic for the site.



expansion to mitigate any noise

p an enhanced odour / includes: it covers, a building, and an

ilding, and odour control

orks facility. ntrol facility.

E. Booth WRRF will be reduced.

ncluding the Lakeview tis Park.

e site is disturbed with little

completed during conceptual

RRF, there is an overall

Summary of Net Effects

The Preferred Expansion Project will:

- Mitigate impacts to natural heritage features
- Protect Lake Ontario water quality and shoreline users
- Enhance the site aesthetics through the removal of ash lagoons, site restoration, and maximizing buffer areas
- Reduce odours from existing conditions
- Optimize the use of existing plant infrastructure while providing flexibility to meet future conditions
- Provide opportunities for energy recovery and GHG emissions reductions at the G.E. Booth WRRF

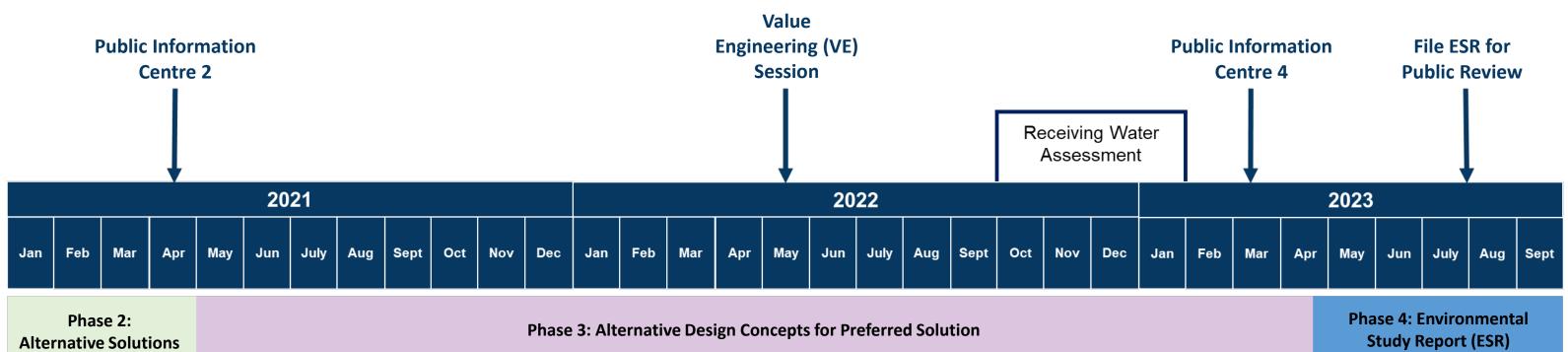
The expansion project will also be designed to support the District Energy Centre (DEC) planned on the Lakeview Development site

• The DEC is a thermal energy centre which pumps treated effluent from the G.E. Booth WRRF through heat exchangers to provide heating and cooling to buildings in the Lakeview Development.

Further details on the preferred expansion project at the G.E. Booth WRRF, including refinements to measures to mitigate impacts will be developed through the detailed design stage.



Project Timeline



Phase 2 Tasks (Completed)

- Prepare natural, hydrogeological, social, cultural, archaeological & economic inventory
- · Identify potential impacts and how to address them
- Supporting technical analysis and studies
- Identify key factors and considerations
- Determine detailed criteria for overall strategy
- Identify alternative solutions
- Public Information Centre No. 2

Phase 3 Tasks (Ongoing)

- Validate preferred solution
- Identify design concept alternatives
- Prepare detailed inventory
- Identify impacts and how to address them
- Select preliminary preferred conceptual design and technologies
- Public Information Centre No. 4 (March 15th, 2023)
- Two-week Question Submission Period (March 16th to 30th, 2023)
- Response to Questions (April 13th, 2023)

Phase 3 Studies (Ongoing)

Air, Odour, & Noise Modelling

We are here!



Phase 4 Tasks (Future)

- Confirm preferred design concepts and technologies
- Finalize Environmental Study Report
- Notice of study completion
- Finalize conceptual design
- File study report
- Public review period

We want to hear from you!

- Visit our website: www.peelregion.ca/GEBooth ٠
- **Provide PIC No. 4 feedback** on the website from • March 16th to 30th, 2023
- Sign-up to receive study notifications on the • website, including notice of study completion when the final report is available for public review.

For any Class EA questions, please contact the Project Manager:

Cindy Kambeitz, PMP, PMI-RMP 905-791-7800, ext. 5040 GEBoothEA@peelregion.ca

Next Steps:



